

ACS Duct Pro Series of Cutting Machines (True Dual Side Drive)

Duct Pro Models offered	510	612
Effective Cutting Area in Feet	5 x 10	6 x 12
Effective Cutting Width in Inches	60	72
Effective Cutting Length in Inches	120	144
Ships in a single piece	Yes	Yes
Number of full sheet cutting tables	1	1
Down Draft Cutting Table	Standard	Standard
Rapid Traverse Speed (Inches Per Minute)	1400 IPM	1400 IPM
Machine Width		
Machine Length		
Table Height Adjustable	30" to 32"	
Machine Drive Voltage	115 Vac 15 Amps	
Controller	ACS Windows 10 Controller	
Drive System	3 Axis One Motor on the X Axis and Two Motors on the Y Axis	
True Dual Side Drive	3 Motors and 3 Gear Boxes	
Hexal Rack and Pinion (No Belts)	Yes	
Standard Torch Height Control	Floating Head with Pneumatic Raise and Lower	
Standard Plasma	Hypertherm Powermax 45 XP	
Standard Software	AutoDesk Fabrication CAMduct (Perpetual License)	
Remote Data Entry Software	Included	Included
Office Computer and Printer for Fab CAM	Included	Included
Down Load to ACS AutoFold Coil Lines	Included	Included
Onsite Installation and Training (all expenses)	Included	Included
Options:		
Plasmas	Powermax 65	Powermax 65
	Powermax 85	Powermax 85
	Powermax 105	Powermax 105
Optional Combo Plasma/Rotary Insulation	Optional	Optional
Optional Torch Height Control (Thick Plate)	Automatic Torch Height Control with Magnetic Crash Guard and Laser Alignment Tool	
Water Table (Normally for Thick Plate)	Optional	Optional